

**OPERATIONS RESEARCH II 21-393**

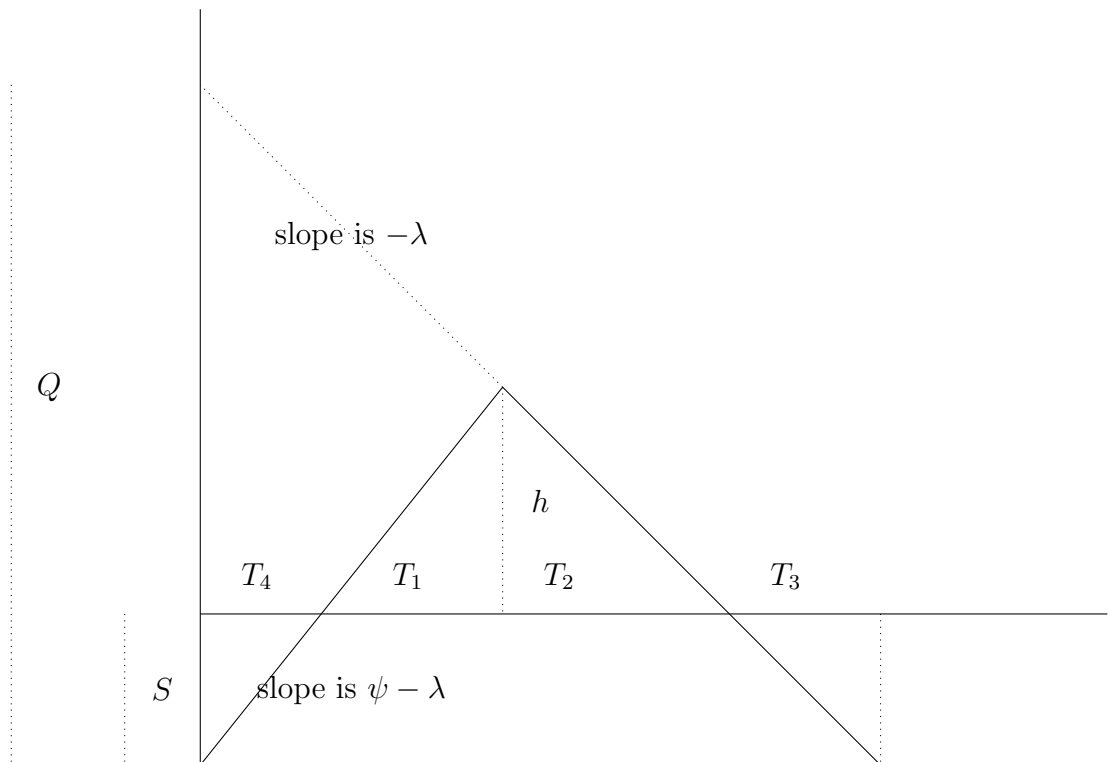
Homework 5: Due Wednesday October 24.

Q1 In an inventory system:

- $A$  is the fixed cost associated with making an order.
- $I$  is the inventory charge per unit per period.
- $\pi$  is the back order cost per unit per period.
- $\lambda$  is the demand per period.
- $\psi > \lambda$  is the rate at which ordered items arrive.

Determine the optimal order strategy and its cost per period.

**Solution:**



With reference to the diagram above, we have

$$\begin{aligned}
Q &= \lambda T \\
T &= T_1 + T_2 + T_3 + T_4 \\
\frac{T_1 + T_2 + T_4}{T} &= \frac{Q - S}{Q}. \\
\frac{T_3}{T} &= \frac{S}{\lambda T} = \frac{S}{Q}. \\
S &= (\psi - \lambda)T_4. \\
h &= (\psi - \lambda)T_1. \\
h &= \lambda T_2.
\end{aligned}$$

We deduce from this that

$$\frac{T_1 + T_2}{T} = \frac{Q - S}{Q} - \frac{T_4}{T} = \frac{Q - S}{Q} - \frac{\lambda}{\psi - \lambda} \cdot \frac{S}{Q} = 1 - \frac{\psi}{\psi - \lambda} \cdot \frac{S}{Q}$$

and

$$\frac{T_3 + T_4}{T} = \frac{\psi}{\psi - \lambda} \cdot \frac{S}{Q}$$

and

$$T_1 = (T_1 + T_2) \cdot \frac{\lambda}{\psi} = \left(1 - \frac{\psi}{\psi - \lambda} \cdot \frac{S}{Q}\right) \cdot \frac{Q}{\psi} = \frac{Q}{\psi} - \frac{S}{\psi - \lambda}$$

and then

$$h = Q \cdot \frac{\psi - \lambda}{\psi} - S.$$

The total cost per period is

$$K = \frac{A}{T} + I \cdot \frac{T_1 + T_2}{T} \cdot \frac{h}{2} + \pi \cdot \frac{T_3 + T_4}{T} \cdot \frac{S}{2}.$$

We write this in terms of  $Q, S$  only.

$$\begin{aligned}
\frac{A}{T} &= \frac{A\lambda}{Q}. \\
I \cdot \frac{T_1 + T_2}{T} \cdot \frac{h}{2} &= I \cdot \left(1 - \frac{\psi}{\psi - \lambda} \cdot \frac{S}{Q}\right) \cdot \left(\frac{Q}{2} \cdot \frac{\psi - \lambda}{\psi} - \frac{S}{2}\right). \\
\pi \cdot \frac{T_3 + T_4}{T} \cdot \frac{S}{2} &= \pi \cdot \left(\frac{\psi}{\psi - \lambda} \cdot \frac{S}{Q}\right) \cdot \frac{S}{2}.
\end{aligned}$$

We then have

$$\frac{\partial K}{\partial Q} = -\frac{A\lambda}{Q^2} + \frac{I}{2} \left( \frac{\psi - \lambda}{\psi} - \frac{\psi S^2}{(\psi - \lambda)Q^2} \right) - \pi \cdot \frac{\psi}{\psi - \lambda} \cdot \frac{S^2}{2Q^2}.$$

$$\frac{\partial K}{\partial S} = I \cdot \left( \frac{\psi}{\psi - \lambda} \cdot \frac{S}{Q} - 1 \right) + \pi \cdot \frac{\psi}{\psi - \lambda} \cdot \frac{S}{Q}.$$

Putting the partial derivatives equal to zero and solving gives us the optimal values

$$Q^* = \left( 2A\lambda \cdot \frac{\psi}{\psi - \lambda} \cdot \frac{I + \pi}{I\pi} \right)^{1/2}.$$

$$S^* = \left( 2A\lambda \cdot \frac{\psi - \lambda}{\psi} \cdot \frac{I}{\pi(I + \pi)} \right)^{1/2}.$$

$$K^* = \left( 2A\lambda \cdot \frac{\psi - \lambda}{\psi} \cdot \frac{I\pi}{I + \pi} \right).$$

**Q2** Analyse the following inventory system and derive a strategy for minimising the total cost. There are  $n$  products. Product  $i$  has demand  $\lambda_i$  per period and no stock-outs are allowed. The cost of making an order for  $Q$  units of a mixture of products is  $AQ^\alpha$  where  $0 < \alpha < 1$ . The inventory cost is  $I$  times  $\max\{L_1, L_2, \dots, L_n\}$  per period where  $L_i$  is the average inventory level of product  $i$  in that period.

**Solution:** We argued in class that we order items at intervals  $T$ . Thus we order  $Q_i = T\lambda_i$  units of item  $i$  each time and  $L_i = Q_i/2$ . Let  $\lambda = \max\{\lambda_1, \lambda_2, \dots, \lambda_n\}$ . Then the inventory cost is therefore  $IT\lambda/2$ . This gives us a total cost of

$$K = \frac{A \left( T \sum_{j=1}^n \lambda_j \right)^\alpha}{T} + \frac{IT\lambda}{2} = \frac{B}{T^{1-\alpha}} + \frac{IT\lambda}{2}$$

where  $B = A \left( \sum_{j=1}^n \lambda_j \right)^\alpha$ .

Now

$$\frac{dK}{dT} = -\frac{B(1-\alpha)}{T^{2-\alpha}} + \frac{I\lambda}{2}.$$

Therefore, the optimal value for  $T$  is given by

$$T^* = \left( \frac{2B(1-\alpha)}{I\lambda} \right)^{1/(2-\alpha)}.$$

**Q3** Give an algorithm to solve the following scheduling problem. There are  $n$  jobs labelled  $1, 2, \dots, n$  that have to be processed one at a time on a single machine. There is an acyclic digraph  $D = (V, A)$  such that if  $(i, j) \in A$  then job  $j$  cannot be started until job  $i$  has been completed. The problem is to minimise  $\max_j f_j(C_j)$  where for all  $j$ ,  $f_j$  is a monotone increasing. As usual,  $C_j$  is the completion time of job  $j$ . This is distinct from its processing time  $p_j$ .

**Solution:** Let  $S$  be the set of jobs with no successor in  $D$  i.e. the set of sinks of  $D$ . The last job must be in  $S$  and it will complete at time  $p = p_1 + p_2 + \dots + p_n$ . Let  $f_k(p) = \min_{j \in S} f_j(p)$ . We schedule  $k$  last and then inductively schedule the remaining jobs.