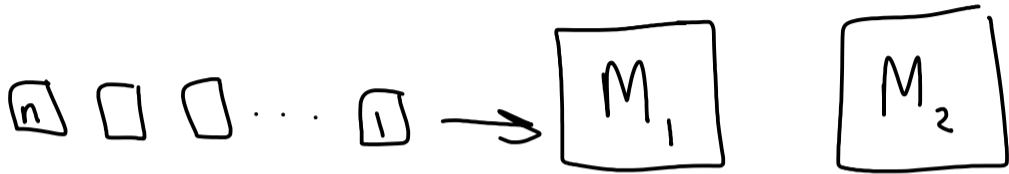


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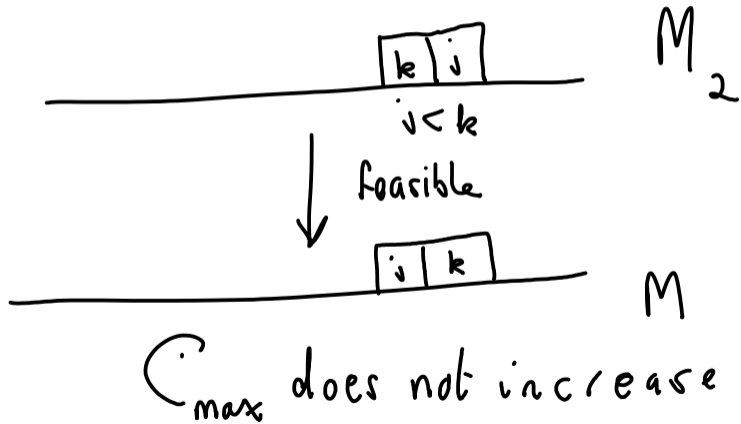
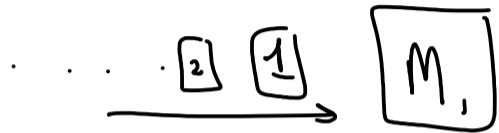
Jobs:  $a_i$  on machine  $M_1$   
 $b_i$  on machine  $M_2$

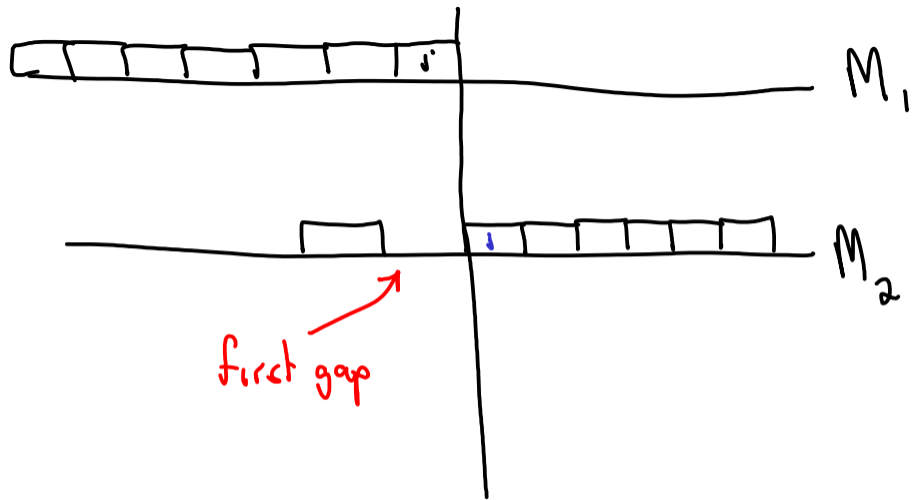
$$A = \{i : a_i \leq b_i\}$$

$$B = \{i : a_i > b_i\}$$

Johnson: A first in increasing  $a_i$ ; B next in decreasing  $b_i$

① We can assume a permutation schedule:



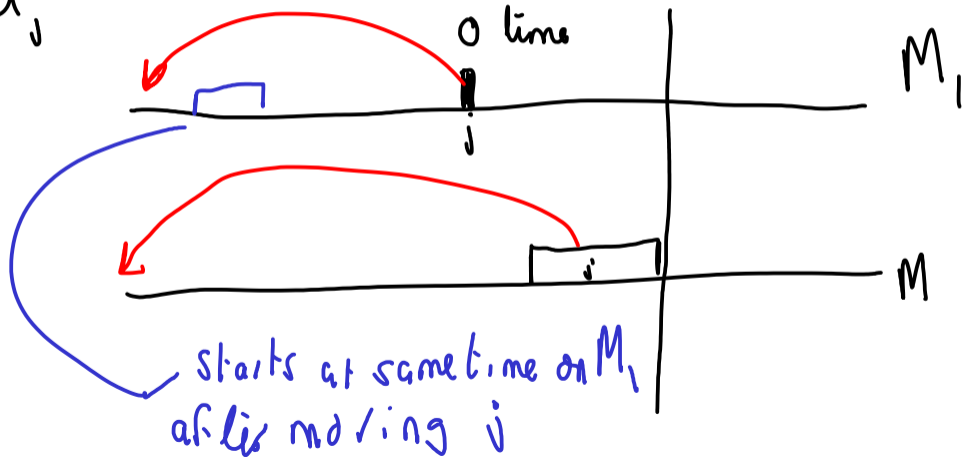


So if we reduce  
each  $a_i, b_j$  by  
 $\delta$  :  $a_i \leftarrow a_i - \delta \quad \forall i$   
 $b_j \leftarrow b_j - \delta \quad \forall j$

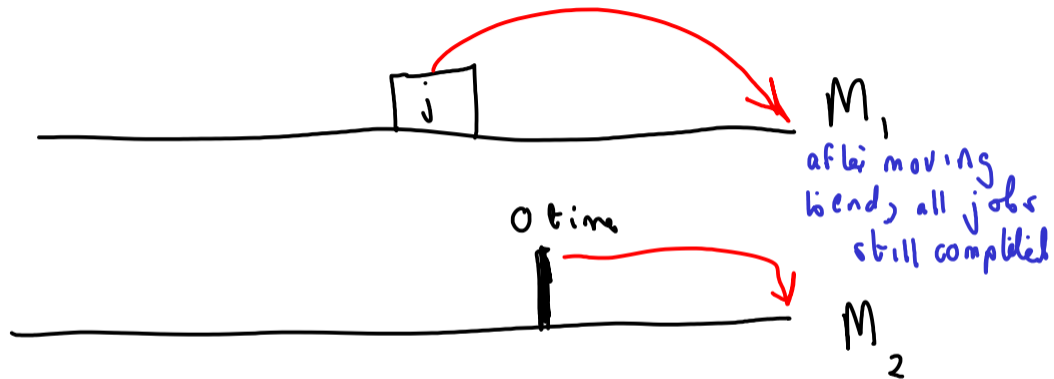
$C_{max} \leftarrow C_{max} - (n+1)\delta$   
So optimum permutation is unchanged.

Choose  $\delta = \min \{ a_1, a_2, \dots, a_n, b_1, \dots, b_n \}$

Case 1:  $\delta = a_j$



Case 2:  $\delta = b_j$



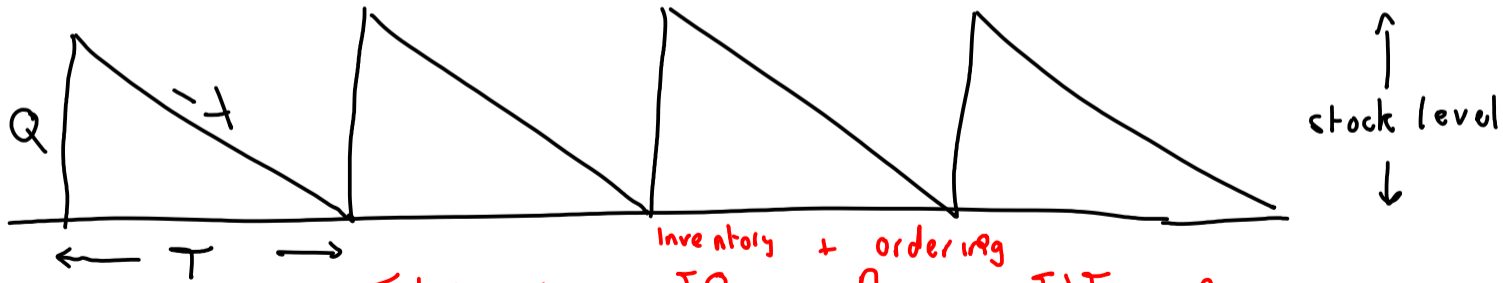
## Inventory Control

Demand for your product is constant and  $\lambda$  per period.

At fixed intervals of time  $T$  we make an order of  $Q$  items. Problem is to minimize ordering + inventory cost.

$A$  = fixed cost associated with an order.

$I$  = inventory cost per item per period.



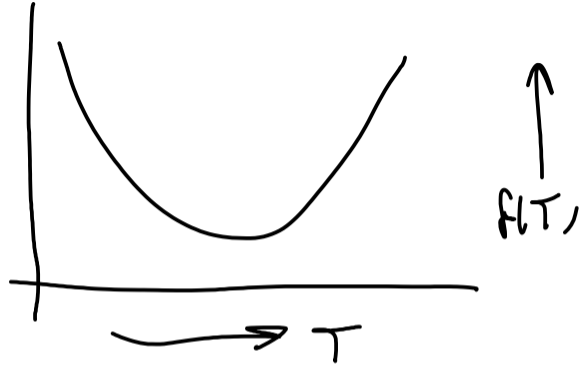
Total cost =  $\frac{IQ}{2} + \frac{A}{T} = \frac{I\lambda T}{2} + \frac{A}{T}$

Problem: minimize  $\frac{I\lambda T}{2} + \frac{A}{T} = f(T)$

$$f'(T) = \frac{I\lambda}{2} - \frac{A}{T^2}$$

$$T = \sqrt{\frac{2A}{\lambda I}}$$

$$Q = \lambda T = \sqrt{\frac{2\lambda A}{I}}$$



Wilson Lot Size Formula.