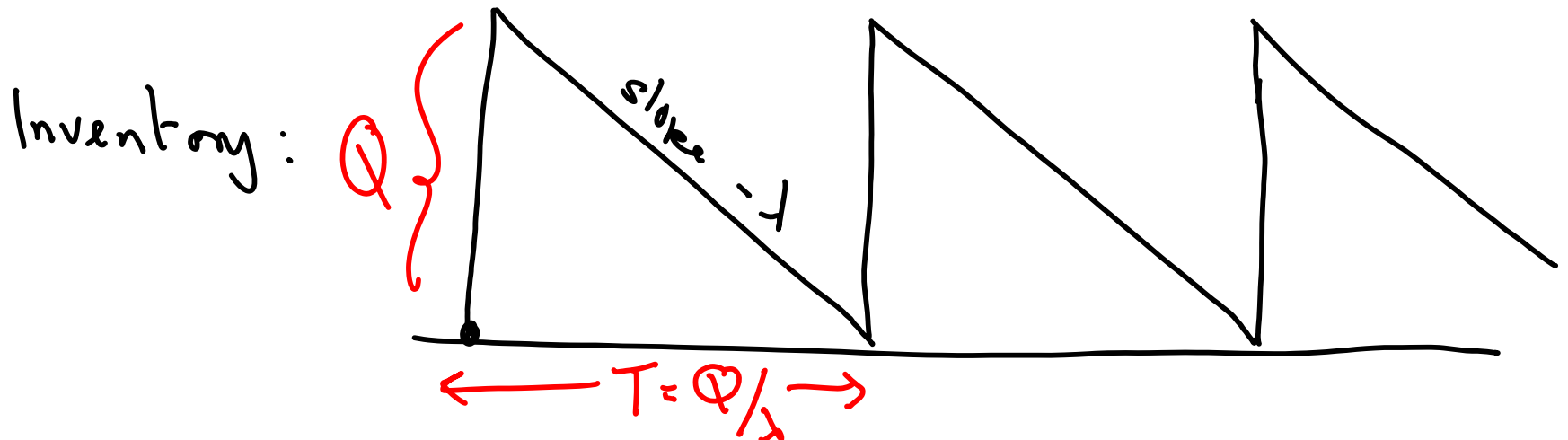


11/06/09

Inventory Control

Model 1

Demand = λ units per period



Costs: Order Cost A ; I = inventory carrying cost $\frac{\text{unit}}{\text{period}}$

Cost per period =

$$\frac{A}{T} = \frac{A\lambda}{Q} + \frac{IQ}{2}$$

Order Cost + Inventory Cost

Total Cost =

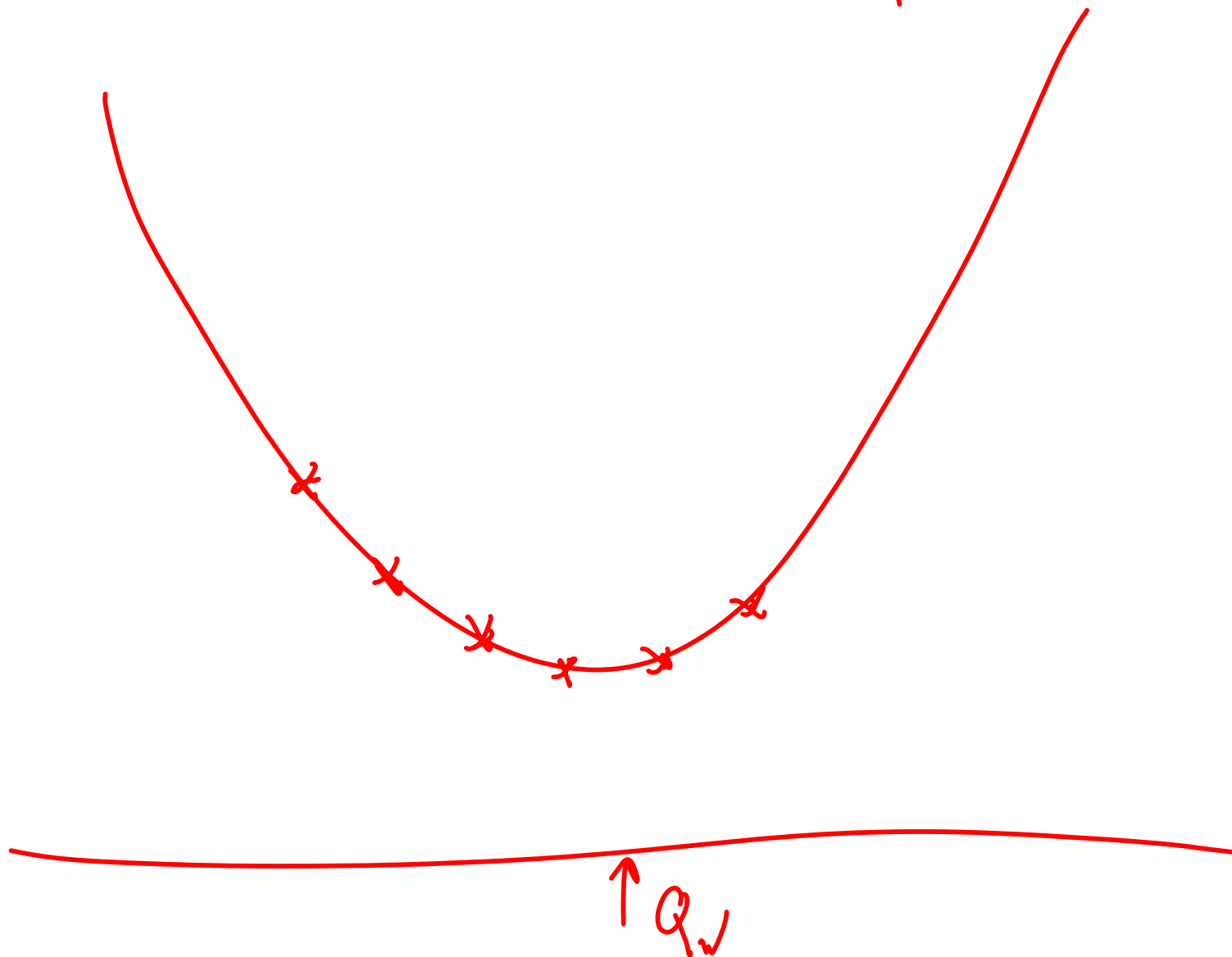
$$\frac{A\lambda}{Q} + \frac{IQ}{2}$$

Choose Q to minimise 

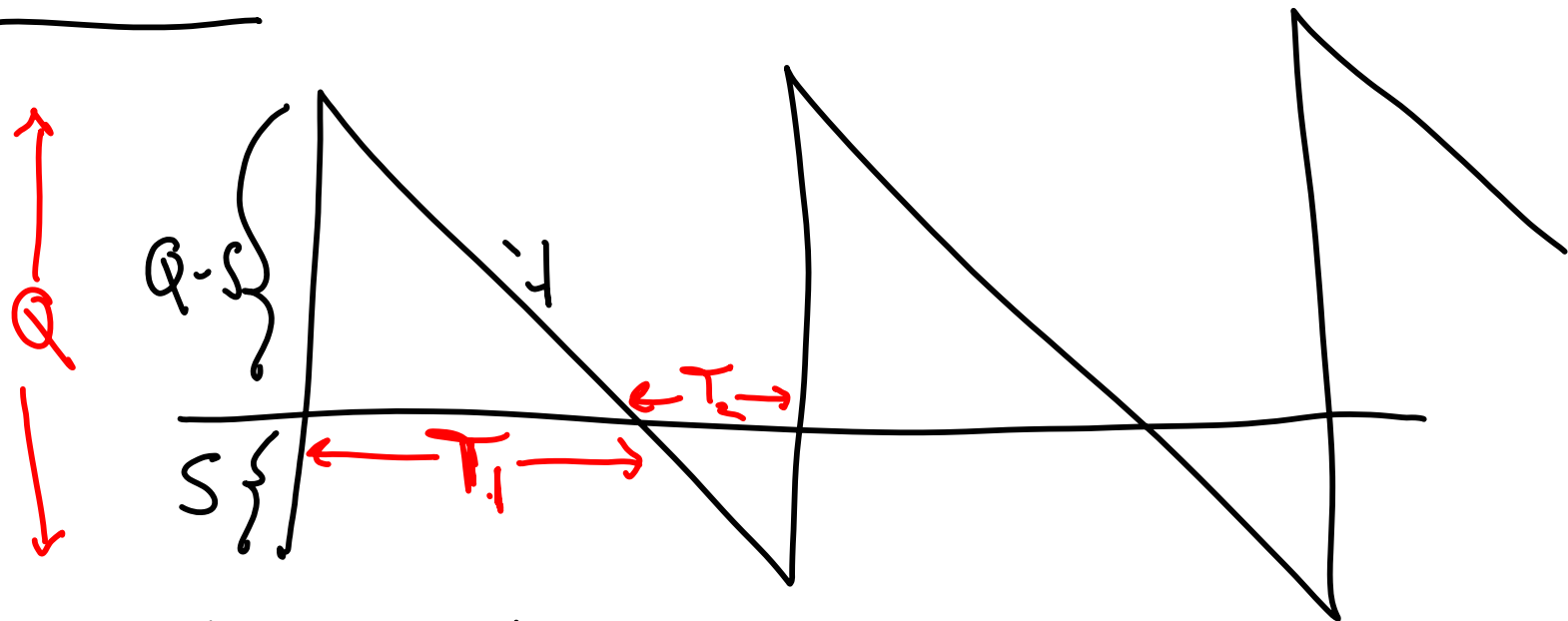
$$-\frac{A\lambda}{Q^2} + \frac{I}{2} = 0$$

$$Q_{\text{Wilson}} = \sqrt{\frac{2\lambda A}{I}}$$

Total as function of Q



Model 2



π = penalty per unit of back ordered stuff.

Costs

Ordering $A\lambda/Q$

Inventory $I \times \frac{Q-S}{2} \times \frac{T_1}{T_1+T_2} = \frac{1}{2} I (Q-S) T_1 \lambda / Q$

Penalty $\pi \times \frac{S}{2} \times \frac{T_2}{T_1+T_2} = \frac{1}{2} \pi S T_2 \lambda / Q$

Total Cost =

$$\frac{A\lambda}{Q} + \frac{I(Q-S)T_1\lambda}{2Q} + \frac{\pi S T_2 \lambda}{2Q}$$

$$\lambda T_1 = Q - S$$

$$\lambda T_2 = S$$

Total cost =

$$K = \frac{A\lambda}{Q} + \frac{I(Q-S)^2}{2Q} + \frac{\pi S^2}{2Q}$$

Solve

$$\frac{\partial K}{\partial Q} = \frac{\partial K}{\partial S} = 0$$

$$H = \begin{bmatrix} \frac{\partial^2 K}{\partial Q^2} & \frac{\partial^2 K}{\partial Q \partial S} \\ \frac{\partial^2 K}{\partial Q \partial S} & \frac{\partial^2 K}{\partial S^2} \end{bmatrix} \text{ is negative definite.}$$

$$S = (2\lambda A I / \pi(\pi+1))^{\frac{1}{2}}$$

$$Q = Q_w ((\pi+1)/\pi)^{\frac{1}{2}}$$

$$K = K_w (\pi / (\pi+1))^{\frac{1}{2}}$$