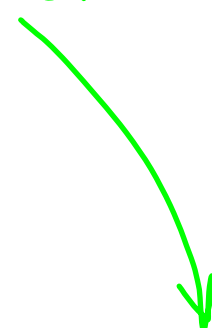


9/12/2007

penalty π per
unit of unfilled
demand



Production Problem

Demand is not known exactly

Probability demand in period n is $d = p_{n,d}$



Minimise expected cost

$$f_n(h) = \min_x \left[C(x) + \sum_{d=0}^{\infty} p_{n,d} \left\{ \pi (d-x-h)^+ + f_{n+1}((h+x-d)^+) \right\} \right]$$

current stock
level

Assume demand is not
known when we decide production
level.

Minimize expected cost

$$\hat{f}_n(h) = \sum_{d=0}^{\infty} P_{n,d} \min_x \left\{ C(x) + \pi (d-x-h)^+ + \hat{f}_{n+1}(h+x-d)^+ \right\}$$

current stock level

Assume demand is known when we decide production level.

$$\hat{f}_n(h) \leq f_n(h)$$

$$E(\min_x) \leq \min_x E()$$

Alternatively we can produce enough

to meet demand with $\geq 90\%$ probability

$$f_n(h) = \min_x \left[c(x) + \sum_{d=0}^{\infty} P_{n,d} \left\{ \pi(d-x-h)^+ + f_{n+1}(h+x-d) \right\} \right]$$

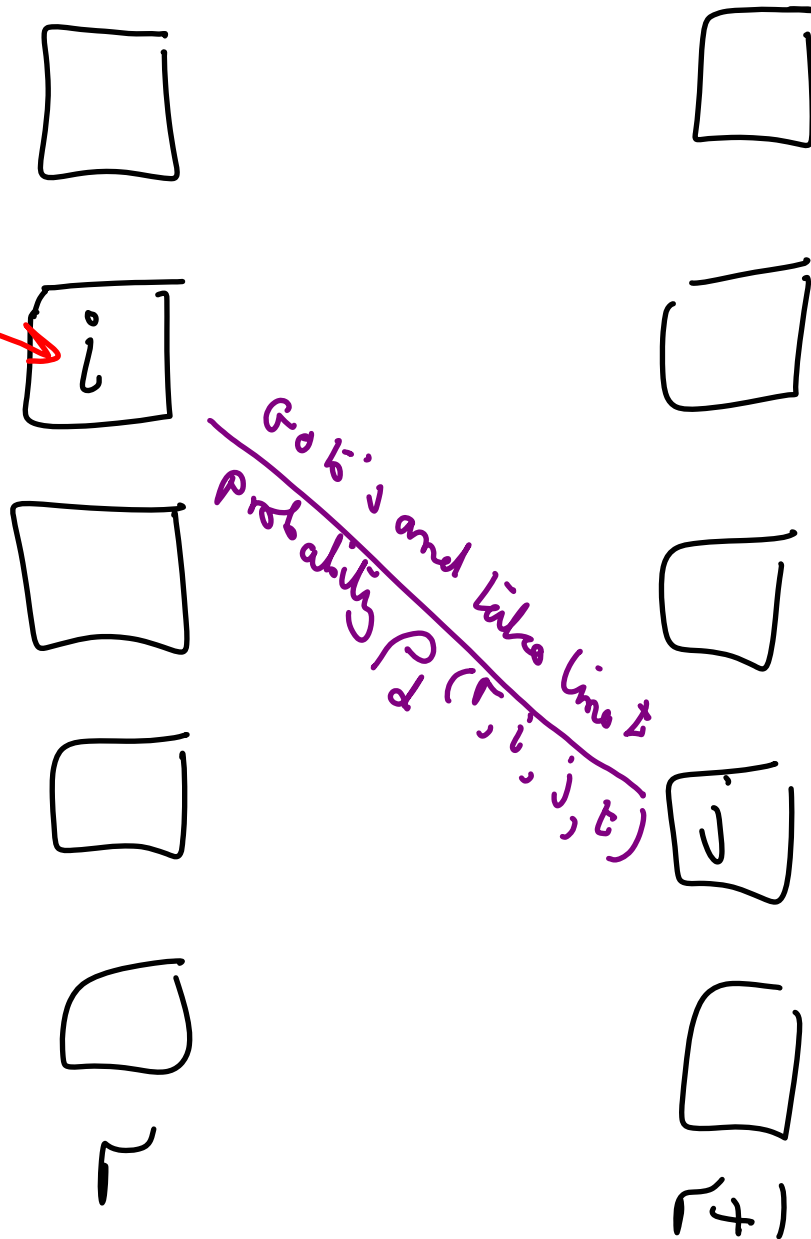
$$x \geq \alpha_h$$

where

$$\alpha_h = \min_{\alpha} : \sum_{d \geq \alpha+h} P_{n,d} \leq .1$$

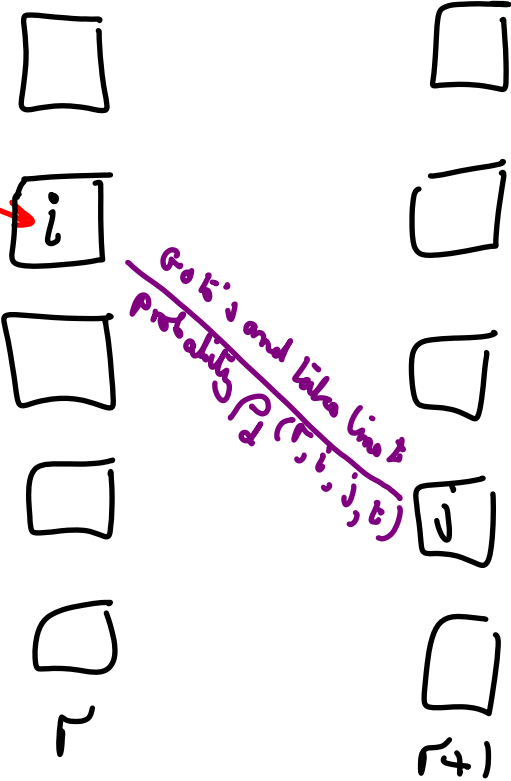
Minimise time to arrive at F

$D_{i,r}$
 = Set of
 possible
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Minimise time to arrive at F

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$$f_r(i) = \min_{d \in D_{i,r}} \left[\sum_{t, j} P_d(r, i, j, t) [t + f_{r+1}(j)] \right]$$

minimum expected time
to reach F , from (r, i)