

Inventory Control

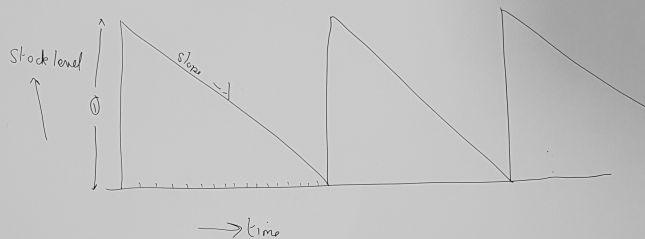
Model 1

Demand for product is λ per period.

Cost of making an order is A [independent of quantity ordered]

Cost I per period of keeping one unit in stock.

Parameters: T = time between orders = T periods
 Q = quantity ordered



$$\text{Cost per period} = \underbrace{\frac{A}{T}}_{\text{Order cost}} + \underbrace{\frac{IQ}{2}}_{\text{Inventory Cost}}$$

$$Q = \lambda T$$

$$K = \frac{A\lambda}{Q} + \frac{IQ}{2}$$

$$\frac{dK}{dQ} = -\frac{A\lambda}{Q^2} + \frac{I}{2}$$

$$= 0 \quad \text{when}$$

$$Q = Q_w = \sqrt{2\lambda A / I}$$

$$T_w = \sqrt{2A / \lambda I}$$

$$K_w = \sqrt{2\lambda A I}$$

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Model 2

Demand for product is λ per period

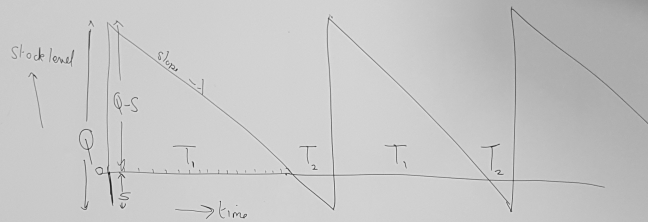
Cost of making an order is A [independent of quantity ordered]

Cost I per period of keeping one unit in stock.

Parameters: T = time between orders = T periods

Q = quantity ordered

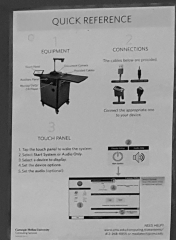
S = negative stock level when 1 re-order



$$\text{Cost per period period} = \underbrace{\frac{A}{T}}_{\text{Order cost}} + \underbrace{\frac{I(Q-S)T_1}{2T}}_{\text{Inventory Cost}} + \underbrace{\frac{\pi S T_2}{2T}}_{\text{Penalty cost}}$$

$$Q = \lambda T; T = T_1 + T_2$$

Penalty cost π per period per unit out of stock



$$\left. \begin{array}{l} Q = \lambda T \\ Q - S = \lambda T_1 \\ S = \lambda T_2 \end{array} \right\} \text{Can write } K = K(Q, S)$$

$$= \frac{\lambda A}{Q} + \frac{I(Q-S)^2}{2Q} + \frac{\pi S^2}{2Q}$$

Put $\frac{\partial K}{\partial Q} = \frac{\partial K}{\partial S} = 0$ and solve.

Solution: $S = \sqrt{\frac{2\lambda A I}{\pi(\pi+1)}}; \quad Q = Q_w \sqrt{\frac{\pi+1}{\pi}}; \quad K = K_w \sqrt{\frac{\pi}{\pi+1}}$

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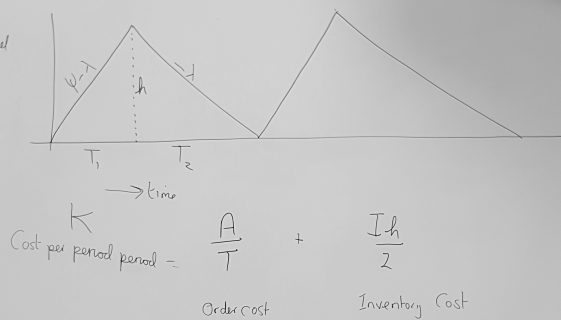
Model 3

Demand for product is λ per period.

Cost of making an order is A (independent of quantity ordered)

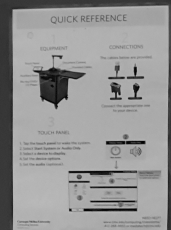
Cost I per period of keeping one unit in stock.

Parameters: T = time between orders = T periods
 Q = quantity ordered



$$Q = \lambda T; T = T_1 + T_2$$

When you make an order it arrives at rate $\psi \geq \lambda$.



$$\left. \begin{aligned} Q &= \lambda T \\ T &\cong T_1 + T_2 \\ (\psi - \lambda) T_1 &= \lambda T_2 = h \end{aligned} \right\} \text{eliminate } T, T_1, T_2, h$$

$$K = \frac{A\lambda}{Q} + \frac{1}{2} I Q \left(1 - \frac{\lambda}{\psi} \right)$$

$$\frac{dK}{dQ} = 0:$$

$$Q = Q_w \sqrt{\frac{\psi}{\psi - \lambda}};$$

$$K = K_w \sqrt{\frac{\psi - \lambda}{\psi}}$$