#### Department of Mathematical Sciences

### CARNEGIE MELLON UNIVERSITY

### **OPERATIONS RESEARCH II 21-393**

Homework 3: Due Monday October 19.

1. A cloth manufacturer sells rolls of cloth in n widths  $\ell_1, \ell_2, \ldots, \ell_n$ . Production is only in widths of width L. The manufacturer has to meet demand for  $d_j$  rolls of width  $\ell_j$  and these must be cut from the larger rolls. For example if  $\ell_1 = 7$  and  $\ell_2 = 5$  and L = 36 then the manufacturer can cut 4 rolls of width 7 and 1 roll of width 5 from one large roll, leaving 3 feet of waste.

The manufacturer wishes to meet demand and minimise total waste. Write an Integer Programming Formulation for this problem. The manufacturer will have to cut up several rolls in several differnt ways to solve this problem.

**Solution:** Let  $Z_+$  denote the set of non-negative integers and let  $X = \{x \in Z^n : \ell_1 x_1 + \dots + \ell_n x_n \leq L\}$ . If the manufacturer cuts up  $m_x$  rolls with pattern x then the total waste is

$$L\sum_{x\in X} m_x - \sum_{j=1}^n d_j \ell_j$$

and so minimising  $\sum_{x \in X} m_x$  is equivalent to minimising waste. The problem is therefore

$$\begin{array}{ll} \text{Minimise} & \sum_{x \in X} m_x \\ \text{Subject to} & \sum_{x \in X} m_x x_j \geq d_j \quad j = 1, 2, \dots, n \\ & m_x \in Z_+ & \forall x \in X. \end{array}$$

2. Solve the following problem by a cutting plane algorithm:

$$x_1, x_2, x_3 \ge 0$$
 and integer.

## Solution

Initial tableau

$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	R.H.S	
-4	-5			0	0	Z
-2	-1	1	1	0	-2	$x_4$
-1	-4	-1	0	1	-13	$x_5 \leftarrow 1$
	$\uparrow$					<u>'</u>

$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	R.H.S	
$\frac{-11}{4}$	0	$\frac{-7}{4}$	0	$\frac{-5}{4}$	$\frac{65}{4}$	Z
$\frac{-7}{4}$	0	$\frac{5}{4}$	1	$\frac{-1}{4}$	$\frac{5}{4}$	$x_4$
$\frac{1}{4}$	1	$\frac{ar{1}}{4}$	0	$\frac{-1}{4}$	$\frac{13}{4}$	$x_2$

Primal feasible, but the solution is not integral.

We add a cut which eliminates the current optimal solution.

$$\frac{1}{4}x_1 + \frac{1}{4}x_3 + \frac{3}{4}x_5 - y_1 = \frac{1}{4}$$

$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$y_1$	R.H.S	
$\frac{-11}{4}$	0	$\frac{-7}{4}$	0	$\frac{-5}{4}$	0	$\frac{65}{4}$	Z
$\frac{-7}{4}$	0	$\frac{5}{4}$	1	$\frac{-1}{4}$	0	$\frac{5}{4}$	$x_4$
$\frac{1}{4}$	1	$\frac{1}{4}$	0	$\frac{-1}{4}$	0	$\frac{13}{4}$	$x_2$
$\frac{-11}{4}$	0	$\frac{-1}{4}$	0	$\frac{-3}{4}$	+1	$\frac{-1}{4}$	$y_1 \leftarrow$
				$\uparrow$			

We do a dual simplex pivot to obtain

$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$y_1$	R.H.S	
$\frac{-7}{3}$	0	$\frac{-4}{3}$	0	$\frac{-5}{3}$	0	$\frac{50}{3}$	Z
$\frac{-5}{3}$	0	$\frac{4}{3}$	1	0	$\frac{-1}{3}$	$\frac{4}{3}$	$x_4$
$\frac{1}{3}$	1	$\frac{1}{3}$	0	0	$\frac{-1}{3}$	$\frac{10}{3}$	$x_2$
$\frac{1}{3}$	0	$\frac{1}{3}$	0	1	$\frac{-4}{3}$	$\frac{1}{3}$	$x_5$

The solution is primal feasible and so optimal but still not integer.

We add a cut which eliminates the current optimal solution.

$$\frac{-1}{3}x_1 - \frac{1}{3}x_3 + y_2 = \frac{1}{3}$$

We obtain tableau

$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$y_2$	R.H.S	
$\frac{-7}{3}$	0	$\frac{-4}{3}$	0	0	0	$\frac{50}{3}$	Z
$\frac{-5}{3}$	0	$\frac{4}{3}$	1	0	0	$\frac{4}{3}$	$x_4$
$\frac{1}{3}$	1	$\frac{1}{3}$	0	0	0	$\frac{10}{3}$	$x_2$
1	0	$\frac{1}{3}$	0	1	0	$\frac{1}{3}$	$x_5$
$\frac{\overline{3}}{-1}$	0	$\frac{-1}{3}$	0	0	1	$\frac{1}{3}$	$y_2 \leftarrow$
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We do a dual simplex pivot to obtain

$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$y_2$	R.H.S	
-1	0	0	0	0	-4	18	Z
-3	0	0	1	0	4	0	$x_4$
0	1	0	0	0	1	3	$x_2$
0	0	0	0	1	1	0	$x_5$
1	0	1	0	0	-3	1	$x_3$

Which is optimal integral.

3. Solve the following problem by a branch and bound algorithm:

$$x_1, x_2 \ge 0.$$

 $x_1, x_2$  integer.

# Solution

1. LP relaxation:

$$(x_1, x_2) = \left(\frac{4}{3}, \frac{13}{3}\right)$$
  $Value = 10.$ 

Sub-problem 1: add constraint  $x_1 \leq 1$ .

$$(x_1, x_2) = (1, 4)$$
  $Value = 9.$ 

This problem is solved.

Sub-problem 2: add constraint  $x_1 \geq 2$ .

$$(x_1, x_2) = (2, 3)$$
  $Value = 8.$ 

This problem is solved.

Optimal solution:  $(x_1, x_2) = (1, 4)$  Value = 9.